

Fig. 2 Time development of relative crystallinity at 140 under various pressures ( $\dot{\gamma} = 0 \text{ s}^{-1}$ ).

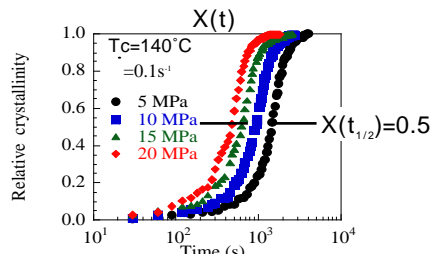


Fig. 3 Time development of relative crystallinity at 140 under various pressures ( $\dot{\gamma} = 0.1 \text{ s}^{-1}$ ).

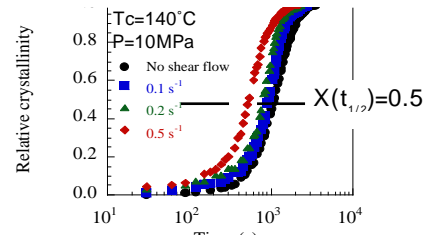


Fig. 4 Time development of relative crystallinity at 140 under various shear rates ( $P=10 \text{ MPa}$ ).

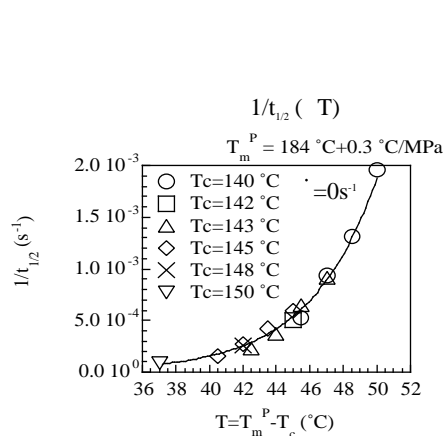


Fig. 5 Crystalization rate  $1/t_{1/2}$  under no shear flow as a function of super cooling  $T_m^P - T_c$ .

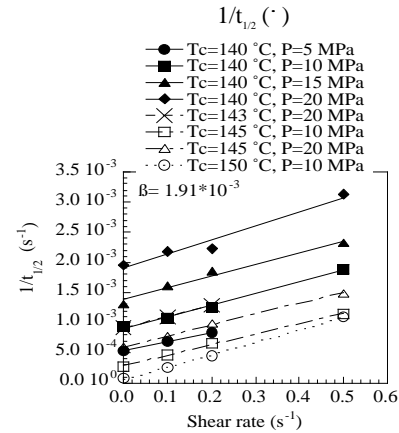


Fig. 6 Crystalization rate  $1/t_{1/2}$  as a function of shear rate.

$$\frac{1}{t_{1/2}(T, P, \dot{\gamma})} = \frac{1}{t_{1/2}(T_m^P - T_c)} + \frac{\dot{\gamma}}{\gamma_c}$$

$\beta = 1.91 \cdot 10^{-3}$

$\dot{\gamma} : \text{independent of } T_c, P$   
 $(140^\circ\text{C} < T_c < 150^\circ\text{C})$   
 $(0 \text{ s}^{-1} < \dot{\gamma} < 0.5 \text{ s}^{-1})$   
 $(5 \text{ MPa} < P < 20 \text{ MPa})$

$$= \frac{1}{\gamma_c}$$

## [Apparatus]

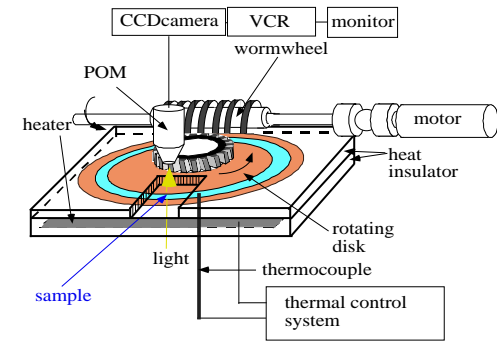


Fig. 7 The device for direct observation

## [Measurement]

Temperature ( $^\circ\text{C}$ )	135, 137, 140
Shear rate ( $\text{s}^{-1}$ )	0, 0.05, 0.1, 0.2

## [Conclusion]

[Under High Pressure and Shear(PVT measurement system)]

- Effect of pressure can be described by the shift of the supercooling  $T_m^P - T_c$ .
- Effect of pressure can be described by the flow-induced strain independent of crystallization temperature and pressure.
- $1/t_{1/2}$  is described by the sum of crystallization rate under no shear and under shear flow,

$$\frac{1}{t_{1/2}(T, P, \dot{\gamma})} = \frac{1}{t_{1/2}(T_m^P - T_c)} + \frac{\dot{\gamma}}{\gamma_c} \quad \gamma_c = 500$$

$(140^\circ\text{C} < T_c < 150^\circ\text{C}) \quad (0 \text{ s}^{-1} < \dot{\gamma} < 0.5 \text{ s}^{-1}) \quad (5 \text{ MPa} < P < 20 \text{ MPa})$

[Under Shear(Direct observation system)]

- Isolated spherulites
- Enhanced nucleation rate
- Growth rate is only weakly enhanced  
 $(135^\circ\text{C} < T_c < 140^\circ\text{C}) \quad (0 \text{ s}^{-1} < \dot{\gamma} < 0.2 \text{ s}^{-1})$